

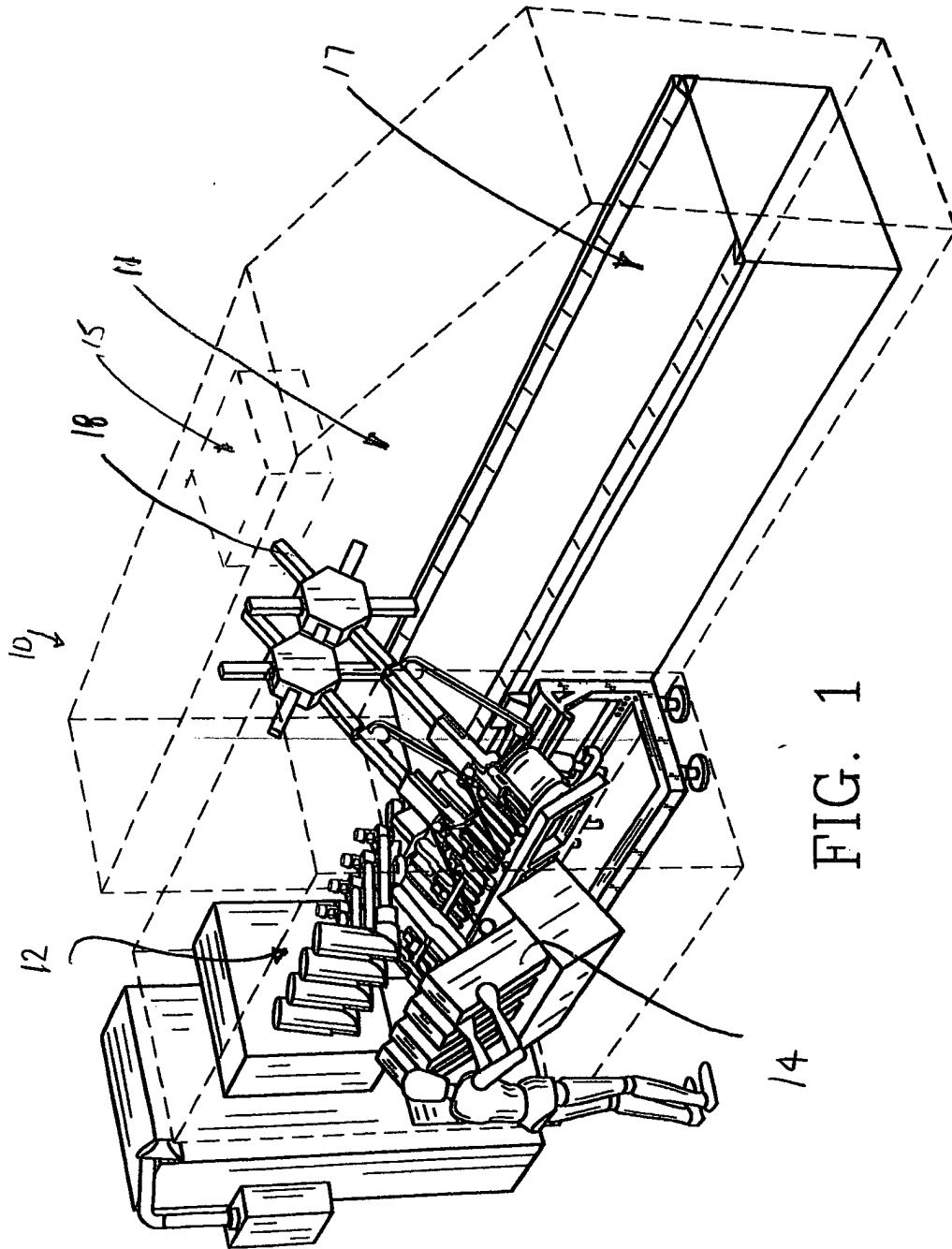
Applicant: *John Lees et al.*

Title: **DIRECT INJECTION MOLDED CLOSURE AND  
METHOD THEREFOR**

Continuation of U.S. Ser. No. 10/124,698; Filed 04/18/02  
Attorney Docket No. TRX-0628 Con 01 (4346/91547)

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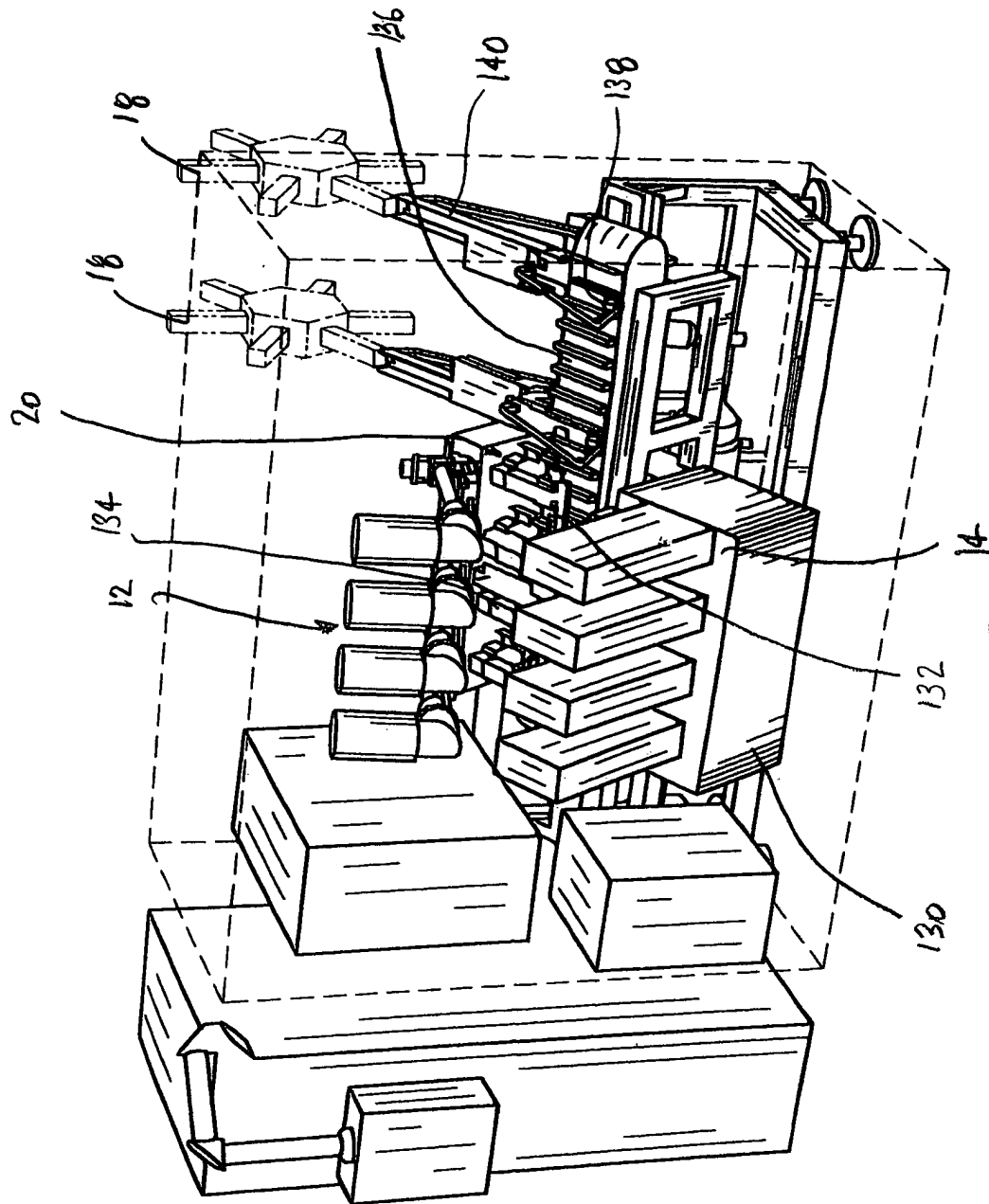


FIG. 2

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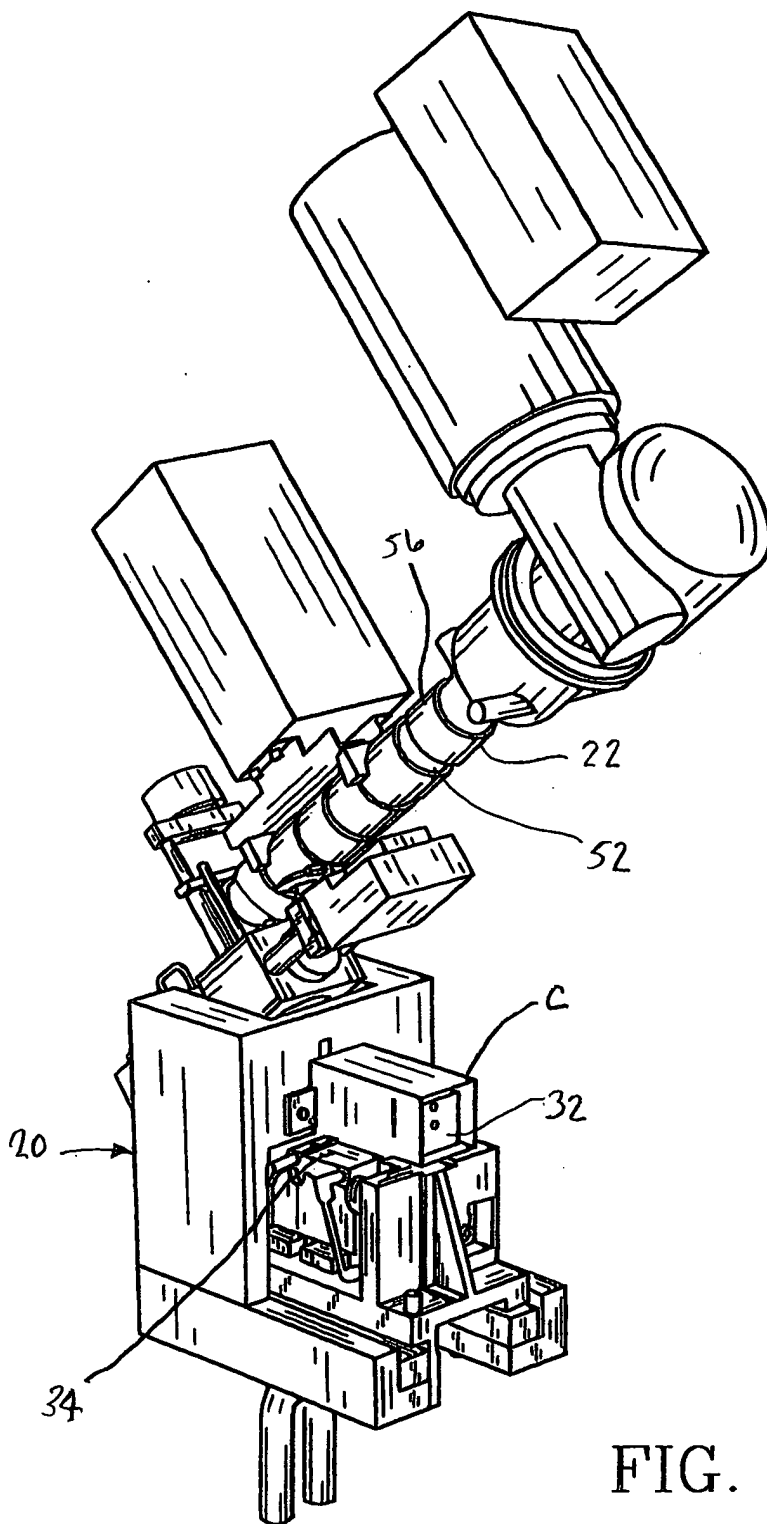
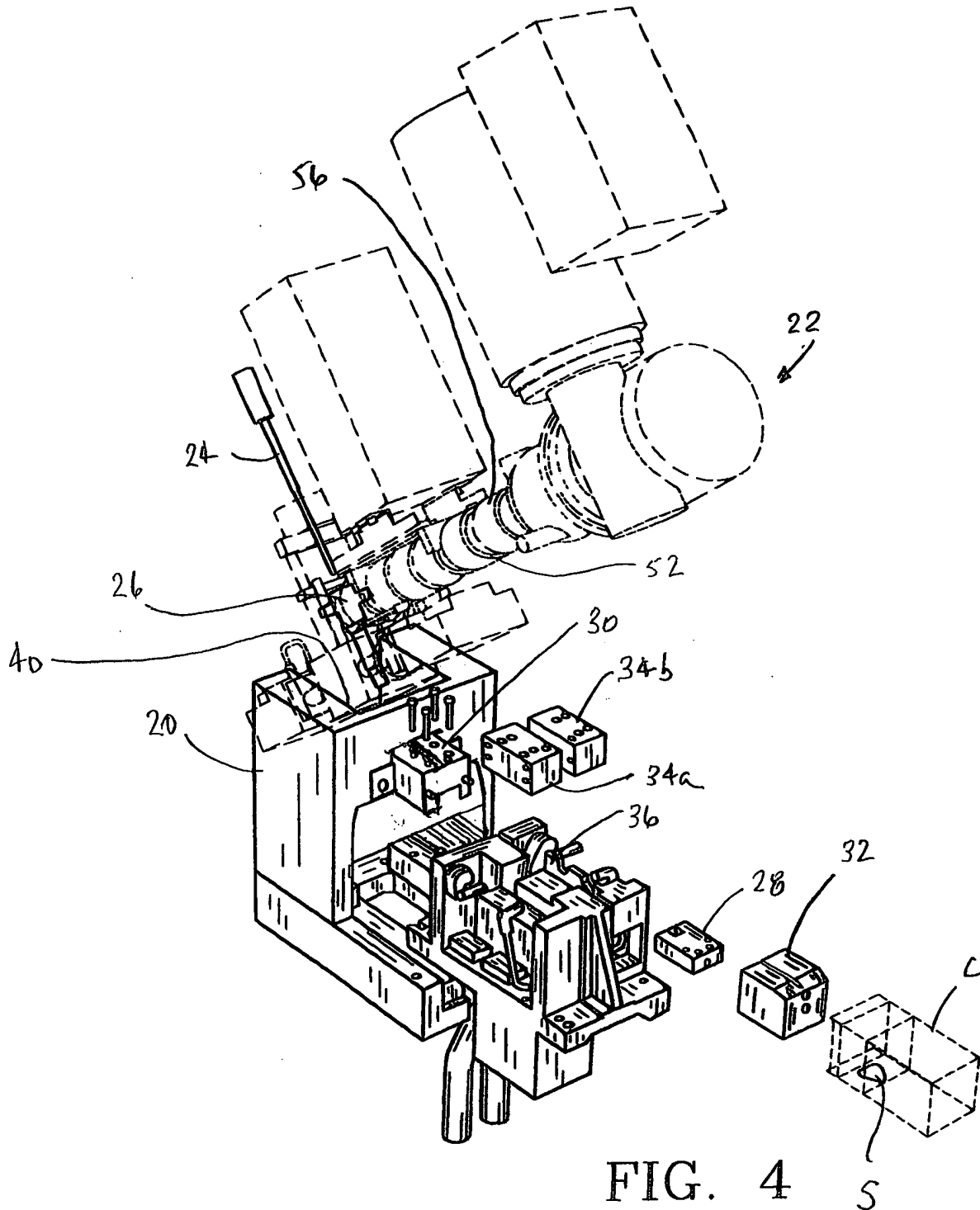


FIG. 3

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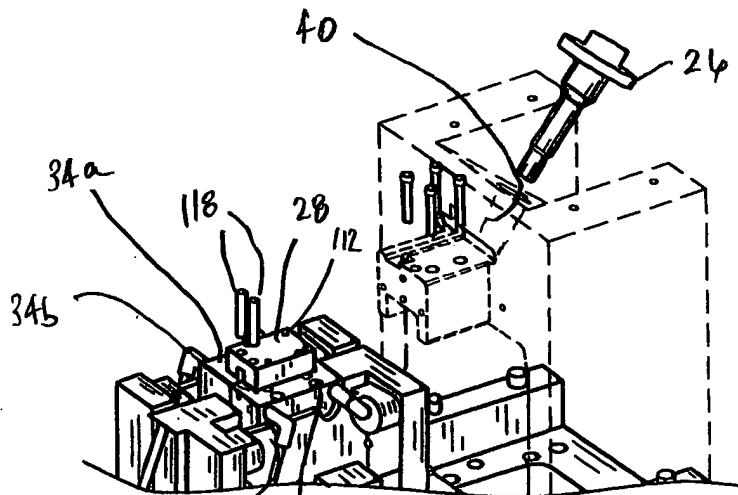


FIG. 5

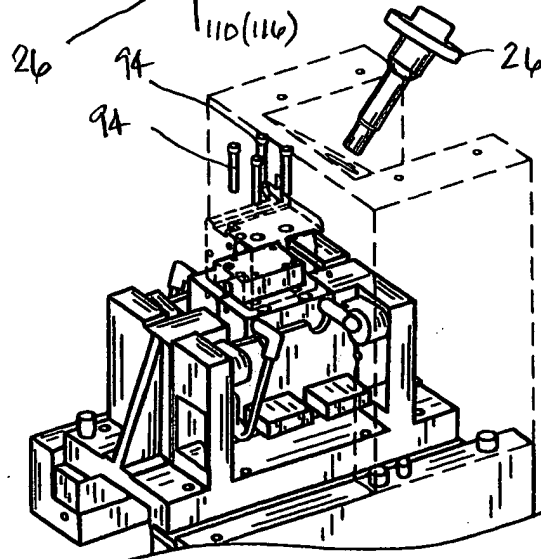


FIG. 6

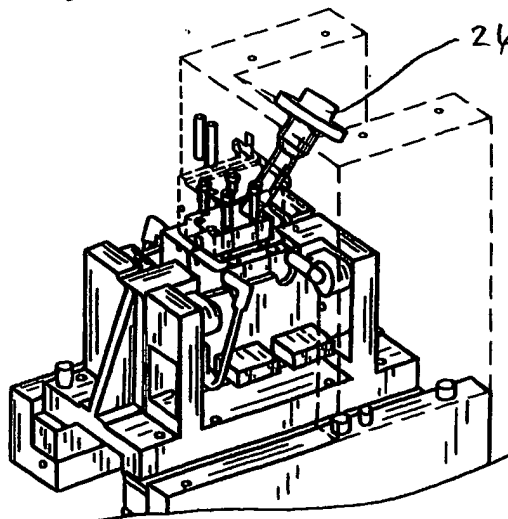
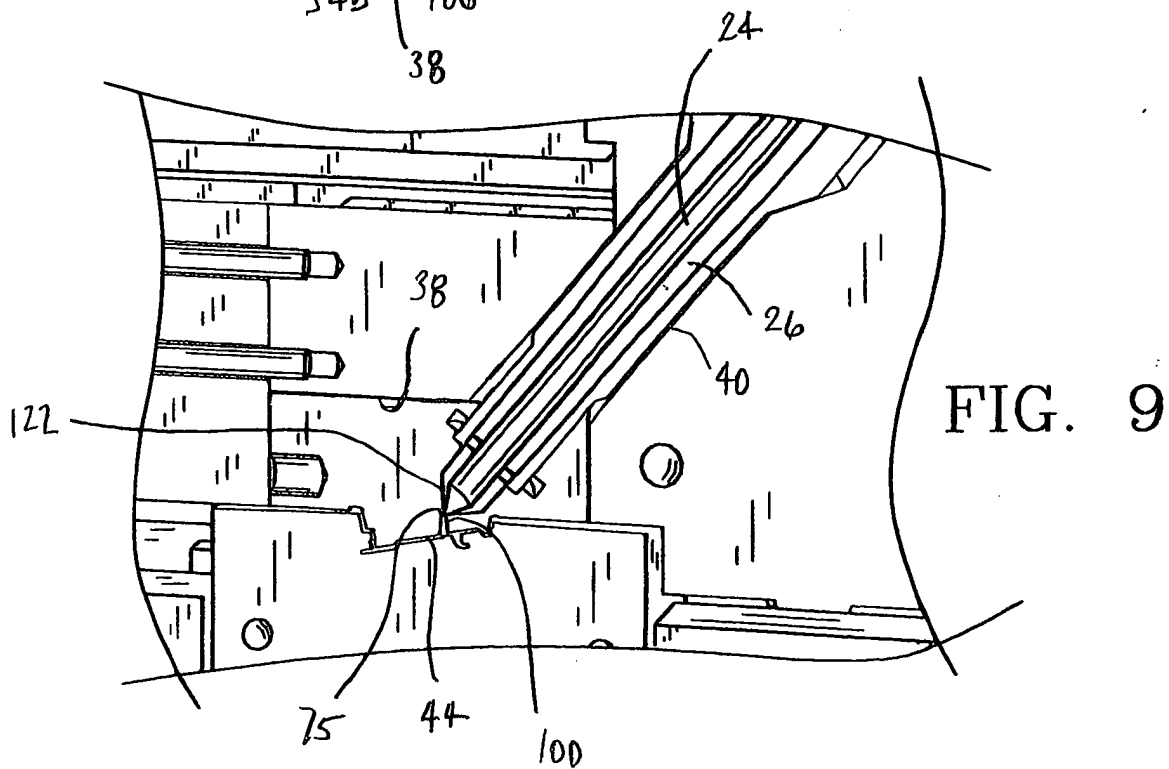
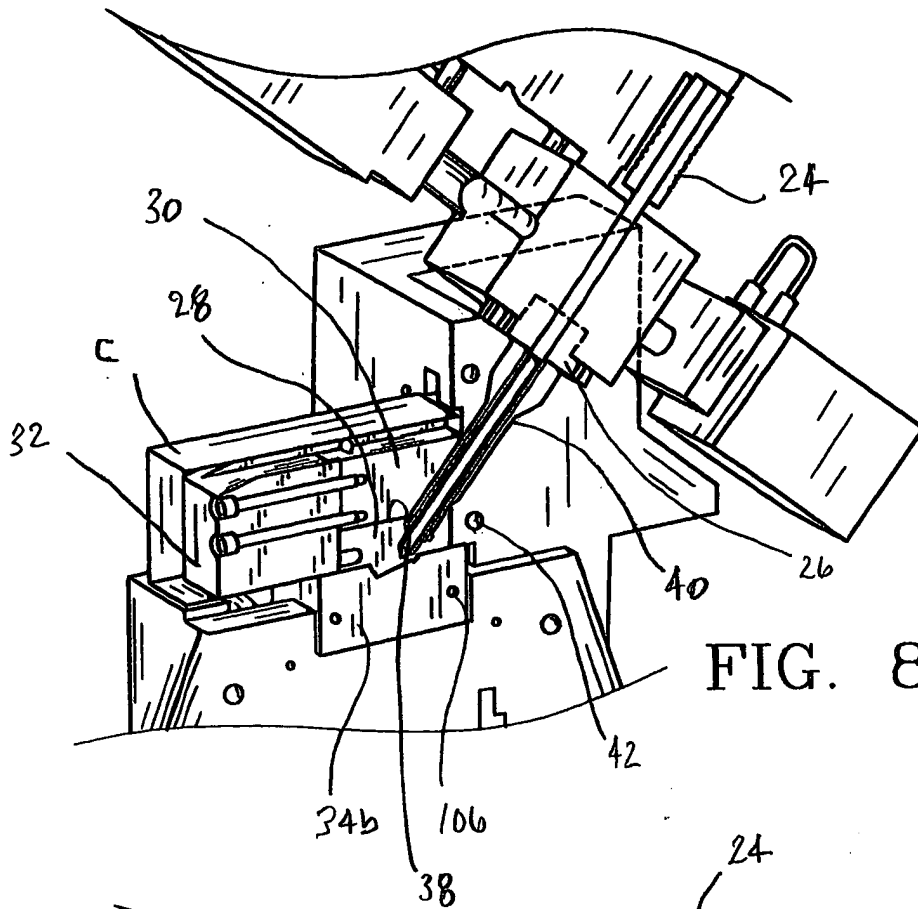


FIG. 7

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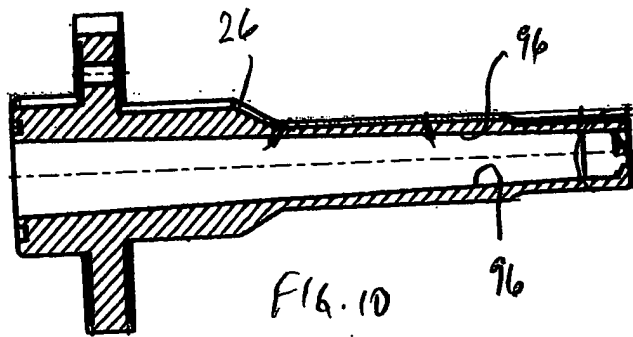


FIG. 10

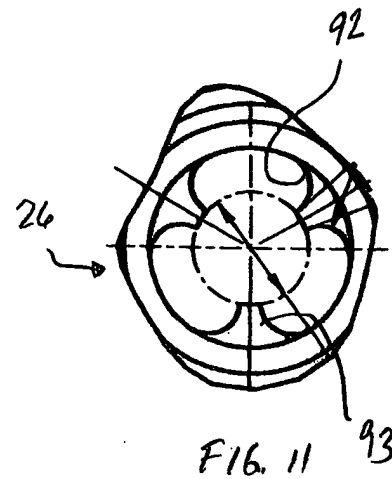


FIG. 11

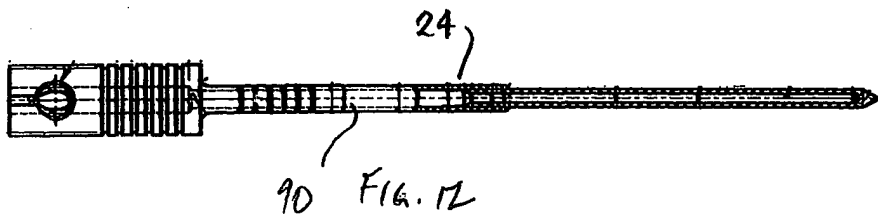


FIG. 12

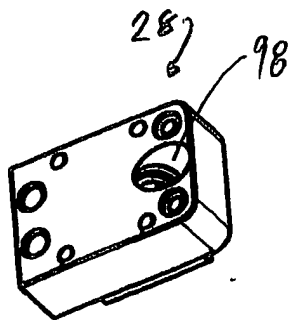


FIG. 13a

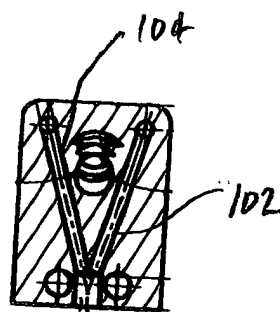


FIG. 13b

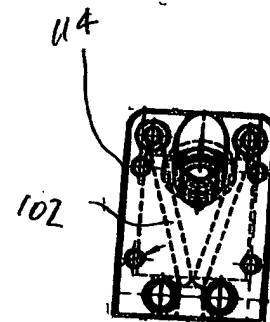


FIG. 13c

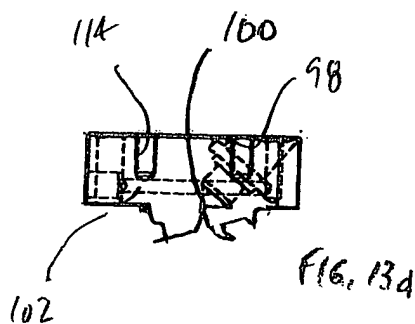


FIG. 13d

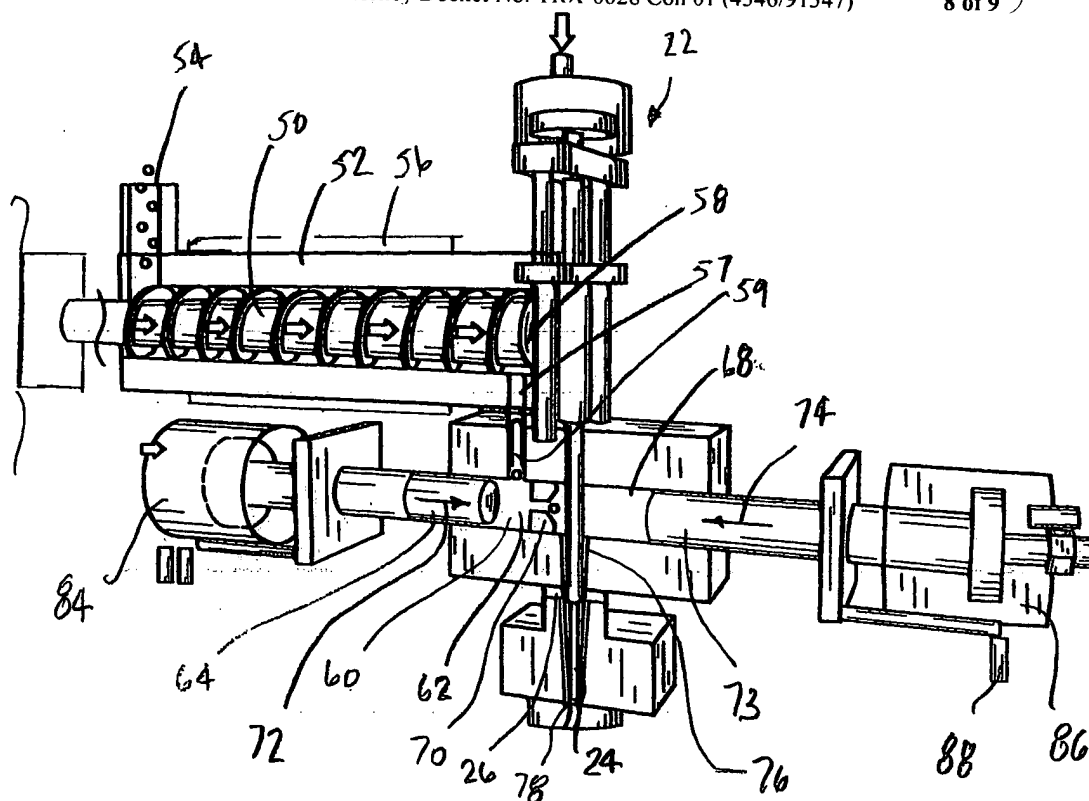


FIG. 14

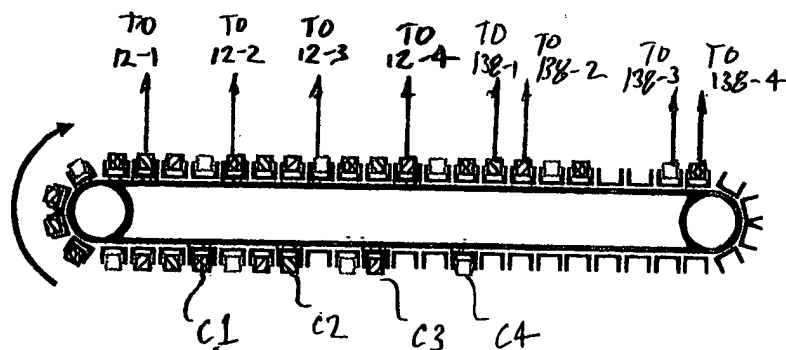


FIG. 15



